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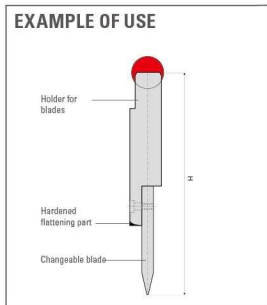


Quality and precision

- ▶ Optimum materials
 - 42 CrMo4, tempered to 1100 - 1200 N/mm²
 - C45, 650 - 800 N/mm²
- ▶ Bending radius/intake radii hardened up to 52 - 55 HRC
- ▶ Precision ground
- ▶ Guaranteed exchangeability and parallelism
- ▶ Tool marking with all technical information

Product advantages

- ▶ Cost-saving: One holder for different blades
- ▶ Flexible application by changeable blades
- ▶ Fast and easy change of the blades
- ▶ Holder for blades with hardened flattening part





Tool lengths

500 mm



300 mm



200 mm



100 mm



Holder for blades 488 mm sectionalized



Blade 550 mm sectionalized

- ▶ 10 Segments, with horn extension left and right
- ▶ Sectionalized holders for blades are delivered as a complete set





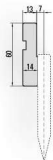
Holders for blades

SYSTEM AMADA

10.400**HOT**

1000 kN/m

500 mm	3,0 kg
300 mm	1,8 kg
200 mm	1,2 kg
100 mm	0,6 kg
488 mm	3,2 kg



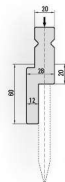
Holder for blades 15.755 with Simple Clamp

SYSTEMS TRUMPF/WILA/LVD

15.755**HOT**

1000 kN/m

Simple Clamp	
500 mm	6,7 kg
300 mm	4,0 kg
200 mm	2,7 kg
100 mm	1,4 kg
488 mm	7,0 kg

**15.760****HOT**

1000 kN/m

Safety pins	
500 mm	19,5 kg
300 mm	11,7 kg
Simple Clamp	
200 mm	7,8 kg
100 mm	3,9 kg
488 mm	19,6 kg

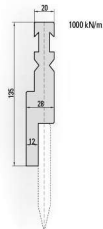


SYSTEM BYSTRONIC

14.282**HOT**

1000 kN/m

500 mm	7,0 kg
300 mm	4,2 kg
200 mm	2,8 kg
100 mm	1,4 kg
488 mm	7,7 kg

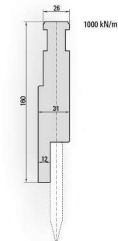


SYSTEM EHT

17.070**HOT**

1000 kN/m

500 mm	15,0 kg
300 mm	9,0 kg
200 mm	6,0 kg
100 mm	3,0 kg
488 mm	16,5 kg

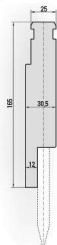




Holders for blades

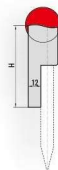
SYSTEM WEINBRENNER

17.570		HOT	
1000 kN/m			
500 mm	15,5 kg		
300 mm	9,3 kg		
200 mm	6,2 kg		
100 mm	3,1 kg		
488 mm	17,0 kg	horizontal	



OTHER SYSTEMS

Holder for blades with individual clamping, suitable for your press brake on request



Blades R 0,5 – 6,0

28°		HOT				
		1000 kN/m				
Modell	R (mm)	500 mm	300 mm	200 mm	100 mm	550 mm sect.
		Weight				
15.761	0,5	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.763	1,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.762	1,5	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.765	2,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.764	2,5	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.766	3,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.767	4,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.768	5,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg
15.769	6,0	4,5 kg	2,7 kg	1,8 kg	0,9 kg	5,0 kg

